

Work Order ID 48589

July 1, 2009 9:05:44 AM



Page 1

Item ID: D206-781-143KIV

Accept



Setup Start



Revision ID: C

Stop



Item Name: Crew Cabin Overhead w/ Rotor Brake-Ivory

Start Date: 07/15/2009 Start Qty: 2.00



Cust Item ID:

Required Date: 08/03/2009 Req'd Qty: 2.00



Customer:

Reference:

Run Start



Approvals: Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

100

0.00



DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPP D206-781-143KIV CHG001

8/2/13

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

9/7/13 @2k

120

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

=> 8/2/13 @2

Work Order ID 48589

July 1, 2009 9:05:44 AM

Page 2

Item ID: D206-781-143KIV

Accept

Setup Start

Revision ID: C

Stop

Item Name: Crew Cabin Overhead w/ Rotor Brake-Ivory

Start Date: 07/15/2009 Start Qty: 2.00

Cust Item ID:

Required Date: 08/03/2009 Req'd Qty: 2.00

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

0.00



Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D206-781-143

Location:

PPP Rev: B

9/7/13 (20)

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

09/07/14

u 09-07-14

Picklist Print

July 1, 2009 9:05:43 AM

Work Order ID: 48589

Parent Item: D206-781-143KIVRevC

Parent Item Name: Crew Cabin Overhead w/ Rotor Brake-Ivory



Start Date: 07/15/2009

Required Date: 08/03/2009

Comments:

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3821-3KIVRevB		Manufactured	No			110	Each	0.0000	2.0000			
												
Panel w/ Rotor Brake-Ivory												
NAS388-6-8P		Purchased	No			110	Each	77.0000	8.0000			
												
Screw												

48589A

SP

111439

9/1/9 SP

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

77

111439

77

NAS391B6P

Purchased

No

110

Each

115.0000

8.0000



Washer

9/1/9

SP

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

115

110221

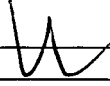
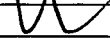
115

110221

20

Date: Thursday, 18/06/2009 10:00:47 AM
 User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : CREW CABIN OVERHEAD W/ ROTORBRAKE KIT, IVORY
Job Number : 48589	
Estimate Number : 13686	
P.O. Number :	Part Number : D206781143KIV
This Issue : 18/06/2009 S.O. No. :	Drawing Number : IIN-D407-781
Prsht Rev. : NC	Project Number :
First Issue : 15/06/2009 Type : THERMOFORMING	Drawing Revision : C
Previous Run : 47331	Material :
Written By : 	Due Date : 22/06/2009 Qty: 2 Um: Each
Checked & Approved By : 	
Comment : Est. Rev. A 08/12/08 New Issue DL Est. Rev. B 09/04/15 Dwg. Update DL verified by: EC Est Rev C Add Colour Code 09/06/02 DL Est Rev: D 09-06-11 rev.C per IIN DD verified by: EC	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
----------------	------------------------------	----------------------

1.0 ✓ DC

DOCUMENT CONTROL

**Comment:** DOCUMENT CONTROL

Photocopy bluefile & type labels per PPP D206-781-143KIV CHG001

2.0

PACKAGING 1

PACKAGING RESOURCE #1

**Comment:** PACKAGING RESOURCE #1

Pick Packing Kit

3.0 ✓

48589A

PANEL--W/ ROTOR BRAKE, IVORY



D3821-3KIV

**Comment:** Sub-Component PANEL--ROTOR BRAKE KIT

Batch: _____

4.0 ✓

NAS38868P

Screw

**Comment:** Qty.: 4.0000 Each(s)/Unit Total: 8.0000 Each(s)

Screw

Batch: _____

5.0 ✓

NAS391B6P

Washer

**Comment:** Qty.: 4.0000 Each(s)/Unit Total: 8.0000 Each(s)

Washer

Batch: _____

Date: Thursday, 18/06/2009 10:00:47 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CREW CABIN OVERHEAD W/ ROTORBRAKE KIT, IVORY

Job Number: 48589

Part Number: D206781143KIV

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0



QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

7.0



PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D206-781-143

Location: _____

PPP Rev: _____

8.0



QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion

